## Abbreviations

| Abbreviation | Term |
| :--- | :--- |
| cm | centimetres |
| ID | inside diameter |
| kg | kilogram |
| $\mathrm{kg} / \mathrm{cm}^{2}$ | kilogram per centimetre squared |
| $\mathrm{kg} / \mathrm{l}$ | kilogram per litre |
| $\mathrm{kg} / \mathrm{cm}^{2} / \mathrm{m}$ | kilogram per centimetre squared per metre |
| l | litres |
| $\mathrm{l} / \mathrm{m}$ | litres per metre |
| $\mathrm{l} / \mathrm{min}$ | litres per minute |
| m | meters |
| MD | measured depth |
| mm | millimetres |
| OD | outside diameter |
| SICHP | shut-in casing head pressure |
| SITHP | shut-in tubing head pressure |
| TVD | true vertical depth |
| V | volume |


| Constant factors |  |
| :--- | :--- |
| Constant factor pressure | 0.0981 |
| Constant factor capacity (using mm) | 0.0007854 |
| Constant factor capacity (using inches) | 1.9735 |

## Formulas

## 1. Pressure gradient $\left(\mathbf{k g} / \mathrm{cm}^{2} / \mathrm{m}\right)$

fluid density $(\mathrm{kg} / \mathrm{l}) \times 0.0981$
2. Fluid density (kg/l)
hydrostatic pressure $\left(\mathrm{kg} / \mathrm{cm}^{2}\right) \div$ TVD $(\mathrm{m}) \div 0.0981$
or
hydrostatic pressure $\left(\mathrm{kg} / \mathrm{cm}^{2}\right)$
TVD (m) $\times 0.0981$
3. Hydrostatic pressure ( $\mathrm{kg} / \mathrm{cm}^{2}$ )
fluid density $(\mathrm{kg} / \mathrm{l}) \times 0.0981 \times$ TVD $(\mathrm{m})$ or pressure gradient $\left(\mathrm{kg} / \mathrm{cm}^{2}\right) \times$ TVD $(\mathrm{m})$

## 4. Formation pressure $\left(\mathbf{k g} / \mathrm{cm}^{2}\right)$

SITHP $\left(\mathrm{kg} / \mathrm{cm}^{2}\right)+$ hydrostatic column pressure to the top perforation $\left(\mathrm{kg} / \mathrm{cm}^{2}\right)$

## 5. Kill weight gradient $\left(\mathrm{kg} / \mathrm{cm}^{2} / \mathrm{m}\right)$

(well fluid gradient $\left(\mathrm{kg} / \mathrm{cm}^{2} / \mathrm{m}\right) \times$ TVD to point of circulation $\left.(\mathrm{m})\right)+$ SITHP $\left(\mathrm{kg} / \mathrm{cm}^{2}\right)+$ overbalance $\left(\mathrm{kg} / \mathrm{cm}^{2}\right)$
TVD to point of circulation (m)
*overbalance is variable and will be stated
6. Tubing capacity (I/m)
$\frac{\text { tubing } \mathrm{ID}^{2} \text { (inches) }}{1.9735}$ or tubing $\mathrm{ID}^{2}(\mathrm{~mm}) \times 0.0007854$
7. Annulus capacity ( $1 / \mathrm{m}$ )
$\frac{\text { casing } \mathrm{ID}^{2} \text { (inches) - tubing } \mathrm{OD}^{2} \text { (inches) }}{1.9735}$
or
(casing $\mathrm{ID}^{2}(\mathrm{~mm})$ - tubing $\mathrm{OD}^{2}(\mathrm{~mm})$ ) $\times 0.0007854$
8. Volume (I)
capacity $(1 / m) \times \mathrm{MD}(\mathrm{m})$
9. Time to pump/displace (minutes)
$\frac{\text { capacity }(1 / \mathrm{m}) \times \mathrm{MD}(\mathrm{m})}{\text { pump rate }(1 / \mathrm{min})}$ or $\frac{\text { volume }(\mathrm{I})}{\text { pump rate }(1 / \mathrm{min})}$

## 10. Area of a circle ( $\mathrm{cm}^{2}$ )

$0.785 \times$ diameter $^{2}(\mathrm{~cm})$

## 11. Force (kg force)

area $\left(\mathrm{cm}^{2}\right) \times$ applied pressure $\left(\mathrm{kg} / \mathrm{cm}^{2}\right)$
12. New pump/circulating pressure ( $\mathrm{kg} / \mathrm{cm}^{2}$ )
pump pressure $\left(\mathrm{kg} / \mathrm{cm}^{2}\right) \times\left(\frac{\text { new pump rate }(1 / \mathrm{min})}{\text { old pump rate }(1 / \mathrm{min})}\right)^{2}$
13. Basic gas law
$P_{1} \times V_{1}=P_{2} \times V_{2}$
$P_{2}=\frac{P_{1} \times V_{1}}{V_{2}}$
$V_{2}=\frac{P_{1} \times V_{1}}{P_{2}}$

